

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN PER CANAM	8/8/2012		
3	16-0229	UPDATED TO NEW STANDARD. CH'D MAT'L FROM A36 P&O TO 1018/1020 CR. CH'D DIMS WAS 2X Ø.386 THRU ALL IS 2X Ø.406 THRU ALL, WAS 9.291 IS 9.29, WAS 2.692 IS 2.69, WAS 4.125 IS 4.13, WAS (.188) IS .19, WAS 2X R.375 IS 2X R.38, WAS 2X R.435 IS 2X R.44, DELETED DIMS R3.000, 1.773, 1.768, 8.415, 2X .176, 2X .528, ADDED USE CAD DATA NOTE, CH'D DWG TO SHEET METAL TOLERANCE.	11/21/2016	DPD	JAG
4	17-0175	CH'D MAT'L WAS 1018/1020 CR IS A514.	7/17/2017	RJC	JAG

Technical drawing of a mechanical part, likely a bracket or flange, showing top and side views with dimensions and a title block.

Top View Dimensions:

- Overall width: 9.29
- Overall height: 4.13
- Top center hole: $\phi .805^{+.005}_{-.000}$ THRU ALL
- Top center hole radius: R.91
- Right side hole: $\phi .406$ THRU ALL
- Right side hole radius: 2X R.38
- Right side hole position: 2.69
- Right side hole diameter: .813
- Right side hole thickness: 2X .044
- Right side hole width: 2X 0
- Right side hole depth: 2X .391
- Right side hole radius: 2X R.528
- Right side hole angle: 2X 30°
- Right side hole position: 2X 1.797
- Right side hole radius: 2X R.44
- Right side hole position: 2.875
- Right side hole position: 5.750
- Right side hole position: 9.285


Side View Dimensions:

- Overall height: .19

NOTE:
USE CAD DATA

TITLE

LIFT

			
TITLE			
LIFTING PLATE			
DWG NO.			REV
C3-18-1			4
MAT'L A514		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/√	
HEAT TREAT			
FINISH			
SPEC			
DRAWN BY: CANAM			
CHECKED: MACKOVJAK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED: GILBERT		USED ON MODEL	
SCALE	1:2	DATE	11/30/2001
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-1	1	LIFTING PLATE	A514	